

1875

Dokka Fasteners established in Oslo

1971

Our bolts were used on the Ekofisk oil field

2008

Dokka Fasteners AS acquired by Würth Group

2009

Automization of production line begins

2018

Certified to API 20E

140 YEARS OF SAFETY FIRST

For 140 years, we have supplied bolts for installations where the strain has been massive and the requirements for safety have been crucial. From the railway industry across the oil industry to wind turbines.

Consequently, we have been involved in the development of the Norwegian oil adventure since the beginning of the 70's. Our bolts were used on the first oil rig in the harsh conditions of the Ekofisk oil field. Within the oil industry in the North Sea we have been manufacturing bolting for critical assemblies, an environment that shows no mercy for either the equipment or the people working there.

Today, the manufacturing of fasteners in Norway is highly automated with robots handling the processes in each step - from steel cutting to forging, and from machining to thread rolling and cutting. Why? Because in the industries we serve, zero failure is a given - and we meet these requirements with repeatability, consistency and well documented non-destructive testing.

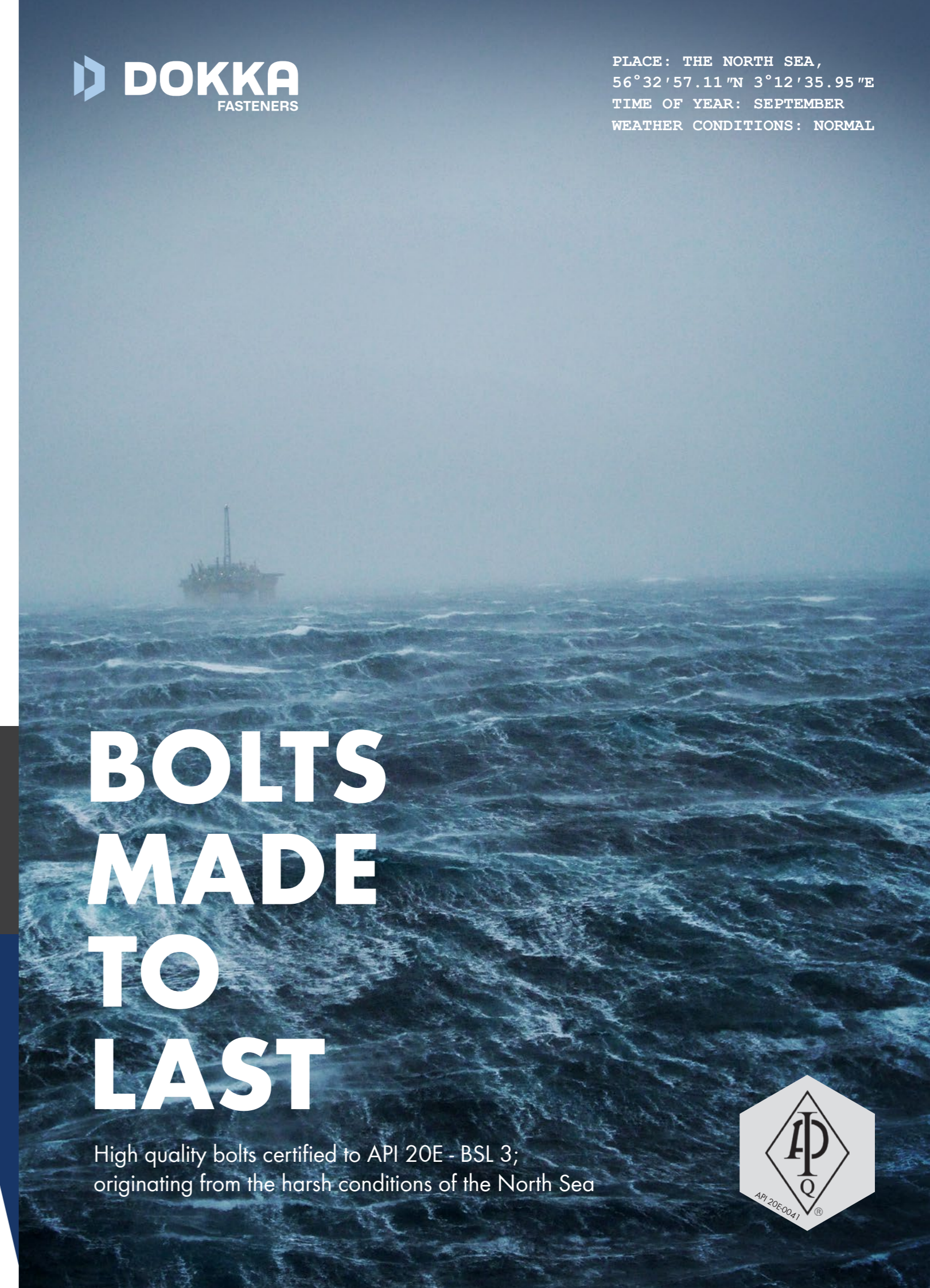


BORN IN THE NORTH

Available all over the world



PLACE: THE NORTH SEA,
56°32'57.11"N 3°12'35.95"E
TIME OF YEAR: SEPTEMBER
WEATHER CONDITIONS: NORMAL



BOLTS MADE TO LAST

High quality bolts certified to API 20E - BSL 3; originating from the harsh conditions of the North Sea



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DOKKA FASTENERS IS PART OF THE WÜRTH GROUP

The world's largest industrial supply company with over 400 companies in 84 countries and an annual 2022 turnover of more than 20 billion EUR. This gives you not only the security of dealing with a financially strong partner but also extensive raw material stocks - fully certified and ingot cast manufactured to meet BSL-3 level material requirements.

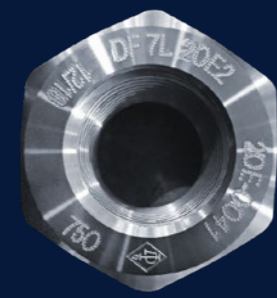
When partnering with Dokka Fasteners we provide security, either directly through our manufacturing, or through our extensive range of sister companies in Würth Group with local operations and warehousing - ready to support your business on a daily basis.





API 20E TO THE HIGHEST LEVEL

For maximum safety, you need bolts with unsurpassed consistent quality. This is exactly what we can offer you. Both because we are approved for the most demanding standard of the oil and gas industry: API 20E - BSL 3 - and because we manage this in a fully automated robot-controlled production line. Our processes ensure you a quality that not only meets the requirements, but goes beyond.



EXTREME QUALITY AND CONSISTENCY ARE ENSURED THROUGH AUTOMATION

Dokka Fasteners is the only manufacturer in the market that produces bolts in large dimensions through automated production - to API 20E. We are one of the few that can both meet the most critical levels of specifications and are capable of forging bolts which are up to 4" diameter. Automation ensures a completely consistent repeatable process and quality.

In our production we use steel from European manufacturers and all critical processes are kept in-house.

HAVE A LOOK AT OUR FACILITIES AND PROCEDURES



We produce with extremely high quality in every step. All critical processes are kept in-house. But don't just take our word for it. **Watch the video at dokkafasteners.com/video**

WE HAVE THE CAPACITY TO MEET YOUR DEMANDS

In many projects, on-time delivery and capacity is the key to success. In our dedicated API 20E production, we deliver exclusively to the oil and gas industry. With 20,000 tons of manufactured bolts being produced each year, and the API monogram, we have the capacity to meet your requirements for bolts for critical applications.

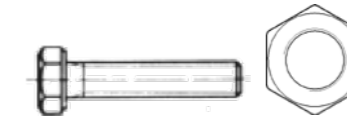
LET US HELP YOU UNLOCK YOUR FULL POTENTIAL

We are committed to drive bottom-line results, for you as our partner, through extremely high quality and consistency. Even if your request is low quantity bolting we can provide you with a cost efficient solution. So don't hesitate to send us a request for quotation.

If you happen to be in the neighborhood of our facilities in Denmark or Norway, you should know that we always have time for a talk about how you can benefit from a partnership with Dokka Fasteners. Let us help you to better results through high quality bolting.

PRODUCT SCOPE

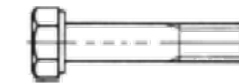
from production acc to API 20E, BSL1-2-3



Fully machined bolts, nuts and washers
3/4" - 6"
Property classes acc. to ASTM



Tap end stud bolts
3/4" - 4"
Property classes acc. to ASTM



Heavy hex bolts (forged)
3/4" - 4"
Property classes acc. to ASTM



All threaded stud bolts
3/4" - 4"
Property classes acc. to ASTM



Heavy hex nuts (forged)
3/4" - 4"
Property classes acc. to ASTM



Riser bolt inserts and washers
1-1/2" - 6"
Property classes acc. to ASTM



Double-End stud bolts
3/4" - 4"
Property classes acc. to ASTM



Riser & BOP bolts
1-1/2" - 4" (Forged)
5" - 6" (Machined)

- In addition to norm regulated items Dokka Fasteners also manufactures engineered products acc. to drawing and specification.
- 3rd party inspection upon request.
- Surface coatings available: Plain, HDG (in-house), Zinc Flake, Sheradizing, Phosphate, Zinc Plate, PTFE, Xylan, Sermagard, Zink-nickel etc.
- Quality in every step - all critical processes in-house